# **OMRON** Mark Sensor with Stainless Steel Housing

Compact, Photoelectric Sensor with Built-in Amplifier and Teaching Function

# E3ZM-V

Color Mark Detection in a World-standard Size (11 × 21 × 32 mm), with High-speed Response (50 µs) and Accuracy in Spite of Sensing Object Movement

# realizing

Another Advance for the E3ZM Series in the Food and Packaging Industries.

# World's Smallest\* Color-mark Sensor with Built-in Amplifier

The E3ZM-V provides superior optical performance and yet is the same size as the E3Z. This compact, high-speed Mark Sensor remains accurate in spite of sensing object movement. \*According to OMRON investigation.

# Color Mark Sensors Now Join the E3ZM Series of Photoelectric Sensors for the Food Industry



And the world-standard dimensions contribute to standardized installation specifications.

Previous OMRON model (E3M-V)



# Coaxial Optical System in a Compact Design

Although the E3ZM-V is only 11 × 21 × 32 mm, it uses a coaxial optical system.

Even if the sensing object is inclined, reflected light is captured with the coaxial optical system to provide stable detection.



Inclined Sensing Object



### ■ IP69K Degree of Protection with an SUS316L Housing



The housing is constructed of corrosion-resistant SUS316L, and the display cover is PES (polyethersulfone). Both materials are highly resistant to the effects of detergents and disinfectants. IP69K degree of protection also allows the E3ZM-V to withstand washing with high-temperature, high-pressure water. This makes the E3ZM-V well suited to use in sites requiring a high level of hygiene.





# Cutting-edge Technologies Give This Color Mark Sensor Its Compact Size and Superior Performance.

Improved Color-difference Discrimination, RGB Signal Processing

Discriminates fine color differences which was difficult for previous OMRON models.

Teaching enables automatic selection of ideal colors.

Plus, response is a fast 50  $\mu s$  for both ON and OFF operation.

Patent pending



### Easy Setting with 2-point and Automatic Teaching

#### • 2-point Teaching (Manual)

Simply aim the beam spot at the mark portion and background portion, and press the teaching button.



#### • Automatic Teaching (Remote)

Send a pulse to the remote control input and have the mark pass by seven times for automatic teaching.

(Note: There is no answer-back output.)



Color Mark Detection Compact Photoelectric Sensor

## Industry's Smallest Color Mark Sensor

- Excellent space savings. (Reduced by 90% compared with previous OMRON models.)
- Improved color-difference discrimination with white LED and RGB signal processing.
- Equipped with two types of teaching: 2-point teaching and automatic teaching.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

White light

### Ordering Information

#### Sensor [Refer to Dimensions on page 13.]

Sensing method	Appearance Connection method		Sensing distance	Model	
Sensing method			Sensing distance	NPN output	PNP output
		Pre-wired (2 m)		E3ZM-V61 2M	E3ZM-V81 2M
Mark Sensor (Diffuse reflective)	→	Connector (M8, 4 pins)	12±2 mm*	E3ZM-V66	E3ZM-V86

\* A deviation of ±2 mm (typical value) can be handled for combinations of white, yellow, and black. Refer to page 7 for the detection capability for other color combinations.

#### Accessories

#### Sensor I/O Connectors (Sockets on One Cable End)

(Models for Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.) [Refer to *Dimensions* on XS3.]

Size	Cable	Appearance		Cable	e type	Model
M8 (4 pins)	Oten dend	Straight *1		2 m		XS3F-E421-402-A
			Q Miree	5 m		XS3F-E421-405-A
	Standard	L-shaped *1*2		2 m		XS3F-E422-402-A
				5 m		XS3F-E422-405-A

Note: The outer cover of the cable is made of PVC (polyvinyl chloride), the nut is SUS316L, and the degree of protection is IP67. When high-pressure washing will be used, select an I/O Connector that has IP69K degree of protection.

\*1. The connector will not rotate after connecting.

\*2. The cable is fixed at an angle of 180° from the sensor emitter/receiver surface.

Appearance	Model (Material)	Quantity	Remarks	Appearance	Model (Metal material)	Quantity	Remarks	
	<b>E39-L153</b> (SUS304) *1	1	Mounting Brackets		<b>E39-L98</b> (SUS304) *2	1	Protective Cover Bracket	
	<b>E39-L104</b> (SUS304) *1	1			<b>E39-L150</b> (SUS304)	1	(Sensor adjuster)	
	<b>E39-L43</b> (SUS304) *2	1	Horizontal Mounting Bracket		E39-L151	1	Easily mounted to the aluminum frame rails of conveyors and easily adjusted. For vertical angle	
	<b>E39-L142</b> (SUS304) *2	1	Horizontal Protective Cover Bracket		(SUS304)	JS304) '	adjustment	
	<b>E39-L44</b> (SUS304)	1	Rear Mounting Bracket		<b>E39-L144</b> (SUS304) *2	1	Compact Protective Cover Bracket	

Mounting Brackets A Mounting Bracket is not provided with the Sensor. Order a Mounting Bracket separately if required. [Refer to Dimensions on E39-L/E39-S/E39-R.]

**Note:** When using Through-beam models, order one bracket for the Receiver and one for the Emitter. \*1. Cannot be used for Standard Connector models with mounting surface on the bottom. In that case, use Pre-wired Connector models.

\*2. Cannot be used for Standard Connector models.

### E3ZM-V **Ratings and Specifications**

Sensing method		Diffuse reflective (mark detection)					
Model NPN output		E3ZM-V61/-V66					
ltem	PNP output	E3ZM-V81/-V86					
Sensing distance		12±2 mm *1					
Sensing ra	inge	Depends on the combination of colors. Refer to <i>Engineering Data</i> on page 7 for details.					
Spot diam	eter	2-mm dia. max.					
Light sour	ce (wavelength)	White LED (450 to 700 nm)					
Power sup	ply voltage	10 to 30 VDC, including 10% ripple (p-p)					
Power con	sumption	750 mW max. (current consumption for a 30-V power supply voltage: 25 mA max.)					
Control ou	tput	Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max.) Open-collector output (NPN/PNP output depending on model)					
Remote co	ontrol input	NPN output ON: Short-circuit to 0 V, or 1.5 V max. (source current: 1 mA max.) NPN output OFF: Open or Vcc –1.5 V to Vcc (leakage current: 0.1 mA max.) PNP output ON: Vcc –1.5 V to Vcc (sink current: 1 mA max.) PNP output OFF: Open or 1.5 V max. (leakage current: 0.1 mA max.)					
Operating	modes	Set in the order of the teaching operation. *2					
Protection	circuits	Reversed power supply polarity, Load short-circuit protection, and Reversed output polarity protection					
Response	time	Operate or reset: 50 μs max.					
Sensitivity	adjustment	Teaching method					
Ambient il	umination	(Receiver side) Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.					
Ambient te range	emperature	Operating: -40 to 60°C (*3), Storage: -40 to 70°C (with no icing or condensation)					
Ambient h	umidity range	Operating: 35% to 85%, Storage: 35% to 95% (with no condensation)					
Insulation	resistance	20 MΩ min. (at 500 VDC)					
Dielectric	strength	1,000 VAC at 50/60 Hz for 1 min					
Vibration r (destructio		10 to 55 Hz, 1.5-mm double amplitude for 2 h each in X, Y, and Z directions					
Shock resi (destructio		500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions					
Degree of	protection *4	IEC 60529: IP67, DIN 40050-9: IP69K					
Connectio	n method	Pre-wired cable (standard length: 2 m) or M8 4-pin connector					
Indicator		Operating indicator (yellow), Stability indicator (green), and Teaching indicator (red)					
Weight (packed state)		Pre-wired models (2-m cable): Approx. 85 g Connector models: Approx. 35 g					
	Housing	SUS316L					
	Lens	PMMA (polymethylmethacrylate)					
_	Indication	PES (polyethersulfone)					
	Buttons	Fluoro rubber					
	Cable	PVC (polyvinyl chloride)					
Accessories		Instruction sheet <b>Note:</b> Mounting Brackets are purchased separately.					

\*1. A deviation of ±2 mm (typical value) can be handled for combinations of white, yellow, and black. Refer to page 7 for the detection capabilities for other colors.

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\*2. Mark Sensor output switching: When teaching, specify the ON color first and the OFF color second. \*3. Do not bend the cable in temperatures of -25°C or lower.

 \*4. IP69K Degree of Protection Specification
 IP69K is a protection standard against high temperature and high-pressure water defined in the German standard DIN 40050, Part 9. The test piece is sprayed with water at 80°C at a water pressure of 80 to 100 BAR using a specified nozzle shape at a rate of 14 to 16 liters/min. The distance between the test piece and nozzle is 10 to 15 cm, and water is sprayed horizontally for 30 seconds each at 0°, 30°, 60°, and 90° while rotating the test piece on a horizontal plane.



Standard Sensing Object for the Mark Sensor					
Color Munsell color notation					
White	N9.5				
Red	4R 4.5/12.0				
Yellow-red	4YR 6.0/11.5				
Yellow	5Y 8.5/11.0				
Yellow-green	3GY 6.5/10.0				
Green	3G 6.5/9.0				
Blue-green	5BG 4.5/10.0				
Blue	3PB 5.0/10.0				
(Black)	(N2.0)				

### **Engineering Data (Reference Value)**

Color vs. Detection Capability

#### E3ZM-V

#### **Teaching Capabilities**



\* The above chart shows the combinations of colors for which teaching is possible at a sensing distance of 12 mm.

#### Detectable Ranges

#### E3ZM-V



# E3ZM-V



### I/O Circuit Diagrams

#### **NPN Output**



#### **PNP Output**



#### Plugs (Sensor I/O Connectors)

#### M8 4-pin Connectors



 Blue
 3
 Power supply (0 V)

 Black
 4
 Output

Note: The above M8 Connectors made by OMRON are IP67.

Do not use them in an environment where IP69K is required.

### Nomenclature

#### **Teaching Models**



### Safety Precautions

Refer to Warranty and Limitations of Liability on page 15.

#### 🔥 WARNING

This product is not designed or rated for directly or indirectly ensuring safety of persons. Do not use it for such a purpose.



#### **CAUTION**

Do not use the product with voltage in excess of the rated voltage. Excess voltage may result in malfunction or fire.



Never use the product with an AC power supply. Otherwise, explosion may result.



When cleaning the product, do not apply a high-pressure spray of water to one part of the product. Otherwise, parts may become damaged and the degree of protection may be degraded.



The following precautions must be observed to ensure safe operation of the Sensor.

#### **Operating Environment**

Do not use the Sensor in an environment where explosive or flammable gas is present.

#### **Connecting Connectors**

Be sure to hold the connector cover when inserting or removing the connector.

When using an XS3F Connector, be sure to tighten the connector lock by hand; do not use pliers or other tools. If the tightening is insufficient, the degree of protection will not be maintained and the Sensor may become loose due to vibration. The appropriate tightening torque is 0.3 to 0.4 N·m. When using another, commercially available connector, follow the usage and tightening torque instructions provided by the manufacturer.

#### I oad

Do not use a load that exceeds the rated load

#### Low-temperature Environments

Do not touch the metal surface with your bare hands when the temperature is low. Touching the surface may result in a cold burn.

#### **Oily Environments**

Do not use the Sensor in oily environments. They may damage parts and reduce the degree of protection.

#### Modifications

Do not attempt to disassemble, repair, or modify the Sensor.

#### **Outdoor Use**

Do not use the Sensor in locations subject to direct sunlight.

#### Cleaning

Do not use thinner, alcohol, or other organic solvents. Otherwise, the optical properties and degree of protection may be degraded.

#### Cleaning

Do not use highly concentrated cleaning agents. Otherwise, malfunction may result. Also, do not use high-pressure water with a level of pressure that exceeds the stipulated level. Otherwise, the degree of protection may be reduced.

#### Surface Temperature

Burn injury may occur. The Sensor surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Use caution when operating or performing maintenance on the Sensor.

#### **Cable Bending**

Do not bend the cable in temperatures of -25°C or below. Otherwise, the cable may be damaged.

#### **Precautions for Correct Use**

Do not use the Sensor in any atmosphere or environment that exceeds the ratings.

#### Do not install the Sensor in the following locations.

- (1)Locations subject to direct sunlight
- (2)Locations subject to condensation due to high humidity
- (3)Locations subject to corrosive gas
- (4)Locations where the Sensor may receive direct vibration or shock

#### **Connecting and Mounting**

- (1)The maximum power supply voltage is 30 VDC. Before turning the power ON, make sure that the power supply voltage does not exceed the maximum voltage.
- (2)Laying Sensor wiring in the same conduit or duct as highvoltage wires or power lines may result in malfunction or damage due to induction. As a general rule, wire the Sensor in a separate conduit or use shielded cable.
- (3)Use an extension cable with a minimum thickness of 0.3 mm<sup>2</sup> and less than 50 m long.
- (4)Do not pull on the cable with excessive force.
- (5)Pounding the Photoelectric Sensor with a hammer or other tool during mounting will impair water resistance. Also, use M3 screws.
- (6)Mount the Sensor either using the bracket (sold separately) or on a flat surface.
- (7)Be sure to turn OFF the power supply before inserting or removing the connector.

#### **Power Supply**

If a commercial switching regulator is used, ground the FG (frame ground) terminal.

#### **Power Supply Reset Time**

The Sensor will be able to detect objects 100 ms after the power supply is tuned ON. Start using the Sensor 100 ms or more after turning ON the power supply. If the load and the Sensor are connected to separate power supplies, be sure to turn ON the Sensor first.

#### **Turning OFF the Power Supply**

Output pulses may be generated even when the power supply is OFF.

Therefore, it is recommended to first turn OFF the power supply for the load or the load line.

#### Load Short-circuit Protection

This Sensor is equipped with load short-circuit protection, but be sure to not short circuit the load. Be sure to not use an output current flow that exceeds the rated current. If a load short circuit occurs, the output will turn OFF, so check the wiring before turning ON the power supply again. The shortcircuit protection circuit will be reset. The load shortcircuit protection will operate when the current flow reaches 1.8 times the rated load current. When using a capacitive load, use an inrush current of 1.8 times the rated load current or lower.

#### Water Resistance

Do not use the Sensor in water, rainfall, or outdoors.

#### When disposing of the Sensor, treat it as industrial waste.

#### Mounting Diagram



Mounting Bracket (sold separately) E39-L104

#### **Resistance to Detergents, Disinfectants, and Chemicals**

- The Sensor will maintain sufficient performance in typical detergents and disinfectants, but performance may suffer in some types of detergents, disinfectants, and chemicals. Refer to the following table prior to use.
- The E3ZM has passed detergent and disinfectant resistance testing for the substances listed in the following table. Use this table as a guide when considering detergents and disinfectants.

Туре	Product name	Con- centra- tion	Tem- pera- ture	Time
	Sodium hydroxide, NaOH	1.5%	70°C	240 h
	Potassium hydroxide, KOH	1.5%	70°C	240 h
Chemicals	Phosphoric acid, H <sub>3</sub> PO <sub>4</sub>	2.5%	70°C	240 h
	Sodium hypochlorite, NaClO	0.3%	25°C	240 h
	Hydrogen peroxide, H2O2	6.5%	25°C	240 h
Alkaline foaming cleansers	Topax 66s (Ecolab)	3.0%	70°C	240 h
Acidic foaming cleansers	Topax 56 (Ecolab)	5.0%	70°C	240 h
Disinfectants	Oxonia Active 90 (Ecolab)	1.0%	25°C	240 h
Disiniectants	TEK121 (ABC Compounding)	1.1%	25°C	240 h

Note: The Sensor was immersed in the above chemicals, detergents, and disinfectants for 240 h at the temperatures given, and then passed an insulation resistance test at 100 M $\Omega$  min.

#### **Restrictions on Sensing Objects**

Do not use this Sensor if the color and pattern of the background are similar to those of the mark.

#### **Detection of Glossy Objects**

Mount the Sensor at an angle of 5° to 15°, as shown in the following diagram. This will improve the mark detection capability.





Sensing objects

Sensing objects

# E3ZM-V

#### Operating Procedure



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#### Automatic teaching (Remote)

- 1. Send a pulse with a duration of at least 2 s but less than 10 s min. to the remote control input (pink).
- 2. Teaching will be performed automatically when the mark (the light level with the shorter detection time) passes through the beam spot.
  - Make sure the mark passes through the beam spot for at least 1.5 ms.
  - Pass the mark through the beam spot at least seven times to complete the teaching process.
  - There must be a difference in light intensity between the mark and the background for teaching to be successful.
- 3. Detection will begin and the output will turn ON when the mark (the light level with the shorter detection time) is detected.
- Note: Determine when teaching has been completed by confirming that the output turns ON for the mark and OFF for the background. If the output does not turn ON for the mark and OFF for the background within one minute after the remote control input is applied, teaching has not been successful. Apply the remote control input again.



\*If seven marks do not pass within one minute of the remote control input, the teaching operation will be cancelled.

#### Precautions for Using Automatic Teaching (Remote)

- With automatic teaching (remote), the output is always turned ON for the light level with the shorter detection time. Use 2-point teaching (manual) to turn OFF the output for the light level with the shorter detection time.
- Faulty detection is possible when using automatic teaching (remote) if there is considerable movement in the sensing object or if the surface of the object is stepped or contains protrusions.
- In cases such as these, use 2-point teaching.
- Do not use automatic teaching for backgrounds that are not monochrome.

### Dimensions

(Unit: mm)



# E3ZM-V

### Introducing the E3ZM Series

E3ZM Standard Models (E3ZM-T/-R/-D/-LS) Ideal for the Food Industry, and Models for PET Bottle Detection (E3ZM-B).

### **Ratings and Specifications**

	Sensing method	Throug	h-beam	Retro-reflective with MSR function	Diffuse-reflective Models		
Model	NPN output	E3ZM-T61 E3ZM-T66	E3ZM-T63 E3ZM-T68	E3ZM-R61 E3ZM-R66	E3ZM-D62 E3ZM-D67		
Item PNP output		E3ZM-T81 E3ZM-T86	E3ZM-T83 E3ZM-T88	E3ZM-R81 E3ZM-R86	E3ZM-D82 E3ZM-D87		
Sensing distance		15 m	0.8 m	4 m [100 mm] * (Using E39-R1S) 3 m [100 mm] * (Using E39-R1)	1 m (White paper 300 x 300 mm)		
Spot diamete	r						
Standard ser	ising object	Opaque: 12-mm dia. min.	Opaque: 2-mm dia. min.	Opaque: 75-mm dia. min.			
Differential tr	avel				20% of sensing distance max		
Reflectivity characteristics (black/white error)		! 					
Directional angle		Emitter, Receiver: 3° to 15°		Sensor: 3° to 10° Reflector: 30°			
Light source (wavelength)		Infrared LED (870 nm)		Red LED (660 nm)	Infrared LED (870 nm)		
Power supply	y voltage	10 to 30 VDC, including 10% ripple (p-p)					
Current cons	umption	40 mA max. (Emitter, Receiver	: 20 mA max. each)	25 mA max.			
Control outp	ut	oad power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max.) Open-collector output (NPN/PNP output depending on model) ight-ON/Dark-ON switch selectable					
Protection circuits		Reversed power supply polarity protection, Output short-circuit protection, and Reversed output polarity protection Reversed power supply polarity protection, Output short-circuit protection, Mutual interference prevention, and Reversed output polarity protection					
Response tin	ne	Operate or reset: 1 ms max.					
Sensitivity ad	ensitivity adjustment One-turn adjuster						
Ambient illur	nbient illumination (Receiver side) Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.						
Ambient tem	perature range	Operating: -25°C to 55°C, Storage: -40°C to 70°C (with no icing or condensation)					

ues in brackets are the minimum required distance between the Sensor and Reflector.

Sensing method			Models for PET Bottle Detec- tion Retro-reflective (P-opa- quing and MSR Function)				
Model NPN output		E3ZM-LS61H E3ZM-LS62H E3ZM-LS64H E3ZM-LS66H E3ZM-LS67H E3ZM-LS69H		E3ZM-B61 E3ZM-B66			
Item	PNP output	E3ZM-LS81H E3ZM-LS86H	E3ZM-LS82H E3ZM-LS87H	E3ZM-LS84H E3ZM-LS89H	E3ZM-B81 E3ZM-B86		
Sensing distance		10 to 100 mm (White paper 100 x 100 mm)	10 to 150 mm (White paper 100 x 100 mm)	10 to 200 mm (White paper 100 x 100 mm)	100 to 500 mm (Using E39-RP1)		
Spot diameter		4-mm dia. at sensing distance of 100 mm	12-mm dia. at sensing distance of 150 mm	18-mm dia. at sensing distance of 200 mm			
Standard ser	sing object				Transparent round 500-ml PET bottles (65 mm dia.)		
Differential tr	avel	3% of sensing distance max.	15% of sensing distance max.	20% of sensing distance max.			
Reflectivity c (black/white	haracteristics error)	5% of sensing distance max.	10% of sensing distance max.	20% of sensing distance max.			
Directional a	ngle		Sensor: 3° to 10° Reflector: 30°				
Light source	(wavelength)	Red LED (650 nm)         Red LED (660 nm)			Red LED (650 nm)		
Power supply	/ voltage	10 to 30 VDC, including 10% ri					
Current cons power consu		25 mA max.	450 mW max.				
Control output		Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max.) Open-collector output (NPN/PNP output depending on model) Light-ON/Dark-ON cable connection selectable					
Protection circuits		Reversed power supply polarity protection, Output short-circuit protection, Mutual interference prevention, and Reversed output polarity protection					
Response time		Operate or reset: 1 ms max.					
Sensitivity adjustment			Adjusted by teaching				
Ambient illur	nination	(Receiver side) Incandescent la	•				
Ambient temperature range		Operating: –25°C to 55°C, Storage: –40°C to 70°C (with no icing or condensation)			Operating: -40°C to 60°C, Storage: -40°C to 70°C (with no icing or condensation)		

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This document provides information mainly for selecting suitable models. Please read the Instruction sheet carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

Note: Do not use this document to operate the Unit.

**OMRON Corporation** Industrial Automation Company

Kyoto, JAPAN

Contact : www.ia.omron.com

#### **Regional Headquarters**

OMRON EUROPE B.V. Wegalaan 67-69, 2132 JD Hoofddorp The Netherlands Tel: (31) 2356-81-300 Fax: (31) 2356-81-388

**OMRON ASIA PACIFIC PTE. LTD.** 438B Alexandra Road, #08-01/02 Alexandra Technopark, Singapore 119968 Tel: (65) 6835-3011 Fax: (65) 6835-2711 **OMRON ELECTRONICS LLC** 2895 Greenspoint Parkway, Suite 200 Hoffman Estates, IL 60169 U.S.A. Tel: (1) 847-843-7900 Fax: (1) 847-843-7787

OMRON (CHINA) CO., LTD. Room 2211, Bank of China Tower, 200 Yin Cheng Zhong Road, PuDong New Area, Shanghai, 200120, China Tel: (86) 21-5037-2220 Fax: (86) 21-5037-2200 Authorized Distributor:

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