Technical Data

Accuracy*

Micrometer head: $\pm 3 \, \mu \text{m/} \pm .00015$ " Interchangeable rod: $\pm (2 + R/75) \, \mu \text{m}$

±[.0001+.00005 (R/3)]"

Flatness of reference face

63.5 mm (2.5") base: 1.3 μm (.00005") 101.6 mm (4") base: 2 μm (.00008")

Flatness of measuring

rod face: 0.3 μn

Parallelism between reference face and

measuring rod face*: (4+R/50) µm /

[.00016+.00004 (R/2)]"

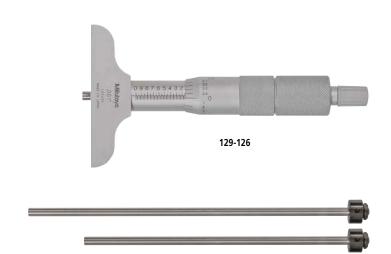
* R = max. range (mm/inch) Note: Fractions rounded up



Dedicated fixtures enable rapid checking of depth micrometer setting accuracy after a rod change.

SERIES 129 – Interchangeable Rod Depth Micrometer

- This type uses interchangeable rods to enable wide-range measurement.
- Measuring rod diameter: ø4 mm.
- Measuring rod lock.
- Ratchet stop provides constant measuring force.



Specifications

Metric					
Code No.	Range	Graduation	Base	No. of rods	
129-110	0 - 75 mm	0.01 mm	63.5 x 16 mm	3	
129-111	0 - 100 mm			4	
129-112	0-150 mm 0.01			- 6	
129-116			101.6 x 16 mm		
129-153				12	

Inch					
Code No.	Range	Graduation	Base	No. of rods	
129-126	0-3"		2.5 x .63"	3	
129-128	0-6"	.001"	2.5 x .05	- 6	
129-132			4 x .63"		
129-150				12	

Dimensions

